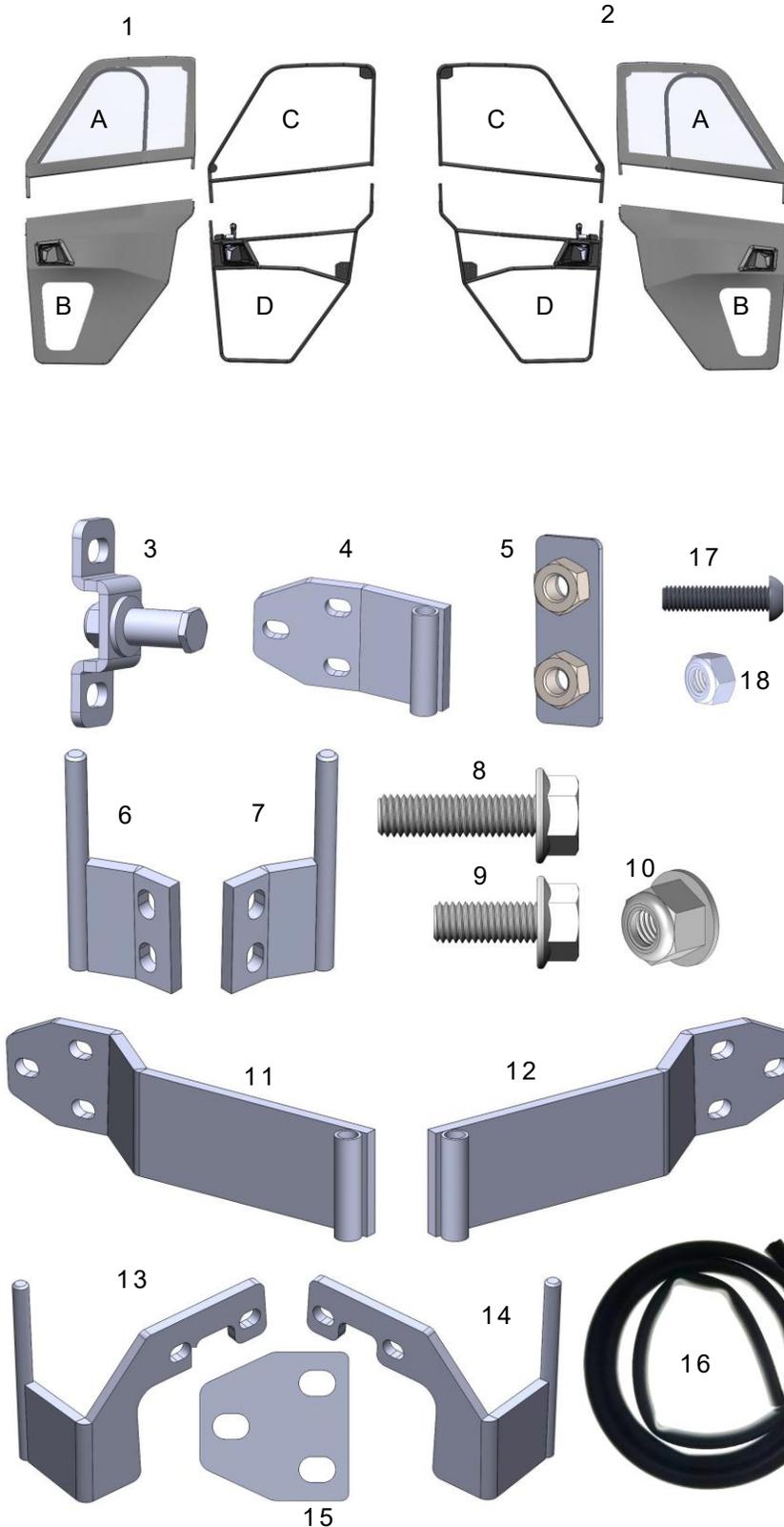


Installation & Operations Manual Polaris Ranger 1000 Soft Doors



WARNING: This product is designed to protect from the elements of weather and is not designed for passenger retention purposes. Vehicle passengers should not lean on or against the doors. All passengers should wear seat belts while the vehicles is in use. Passengers leaning on or against the doors or failure of passengers to wear seat belts could result in serious bodily injury or death, especially when the vehicle is in operation.



Kit Contents:

	Qty
1. Left Upper and Lower Door	1
A) Upper Textile	
B) Lower Textile	
C) Upper Frame	
D) Lower Frame	
2. Right Upper and Lower Door	1
A) Upper Textile	
B) Lower Textile	
C) Upper Frame	
D) Lower Frame	
3. Striker Bolt Assembly	2
4. Upper Hinge Plate	2
5. Backing Plate	2
6. Left Upper Hinge Mount	1
7. Right Upper Hinge Mount	1
8. M8x30 Flange Bolt	12
9. M8x20 Flange Bolt	12
10. M8 Flange Nut	12
11. Left Lower Hinge Plate	1
12. Right Lower Hinge Plate	1
13. Left Lower Hinge Mount	1
14. Right Lower Hinge Mount	1
15. Door Spacer	4
16. Door Gasket	2
17. M6x25 Button Head Bolt	4
18. M6 Lock Nut	4

Installation Information:

This product does not require any modifications to your vehicle. Please familiarize yourself with all the steps before beginning assembly.

Compatibility Info:

This door set is designed to work with other Seizmik branded Accessories for the Polaris Ranger 1000 as well as OEM Polaris hard tops. Please note Seizmik cannot guarantee fitment with other branded aftermarket products. Please research installation details on our products and others when trying to combine different branded accessories.

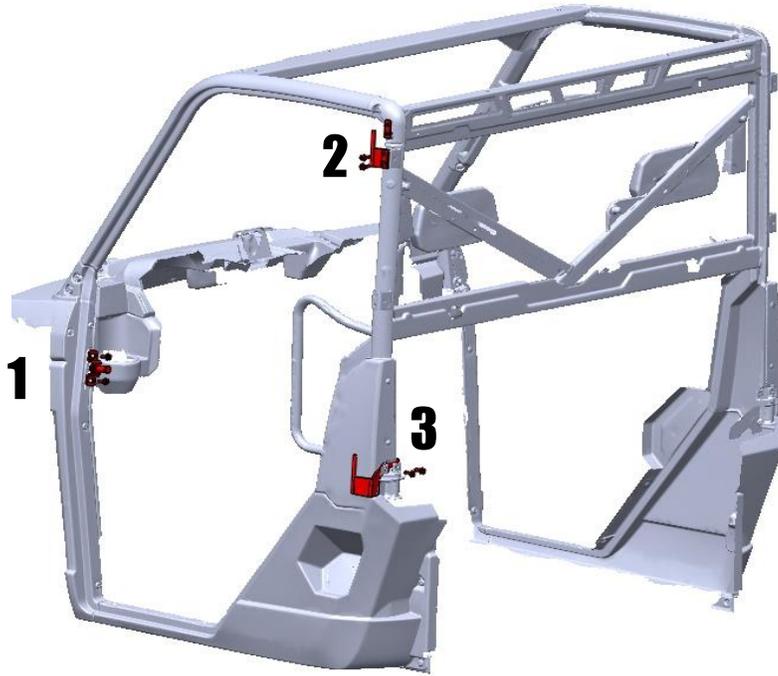
Seizmik makes Windshields, Mirrors, Door Kits, Light Bars, Hood Racks, and other great accessories for UTV's to maximize the vehicles usefulness. To help you do what you do better.

If you have any questions, comments, need assistance, or are missing parts, please visit our website <http://seizmik.com/customer-support> Or email us at service@seizmik.com. Visit www.seizmik.com for more information on our product or call 1-866-838-3366 between 9:00AM and 5:00PM EST.

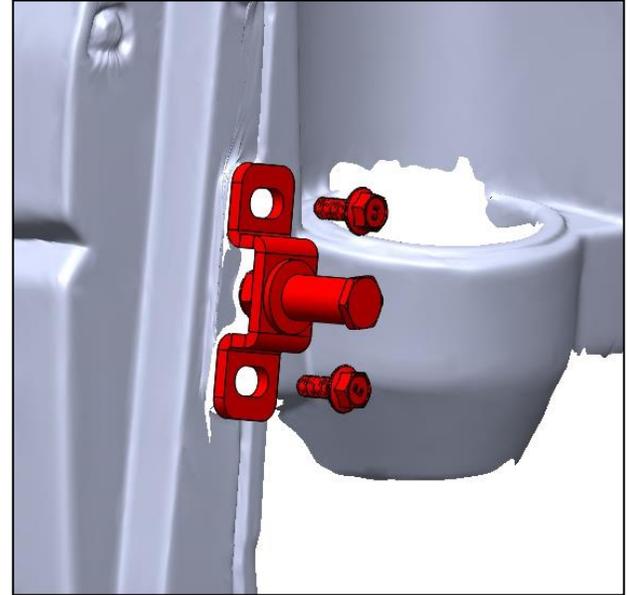
For item part numbers refer to the appendix at the back of these instructions.

NOTE: All images shown are for the left side. Repeat all steps for the right side:

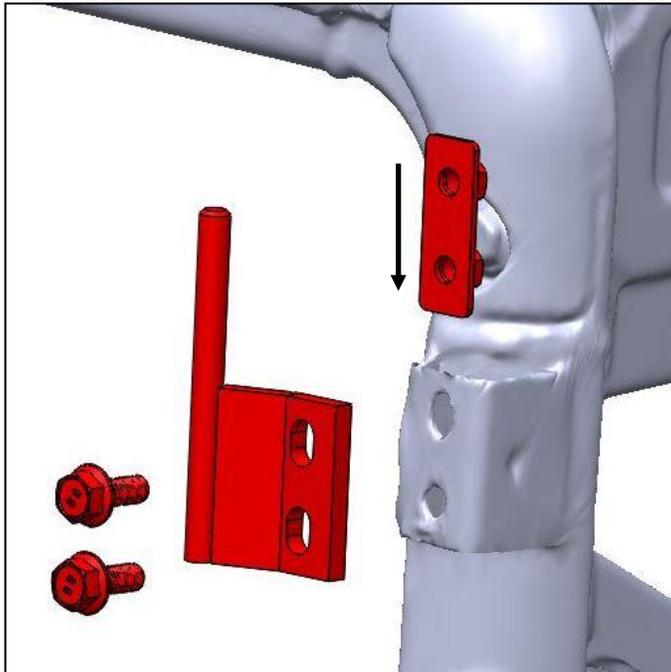
Hinge Bracket and Striker Bolt Installation:



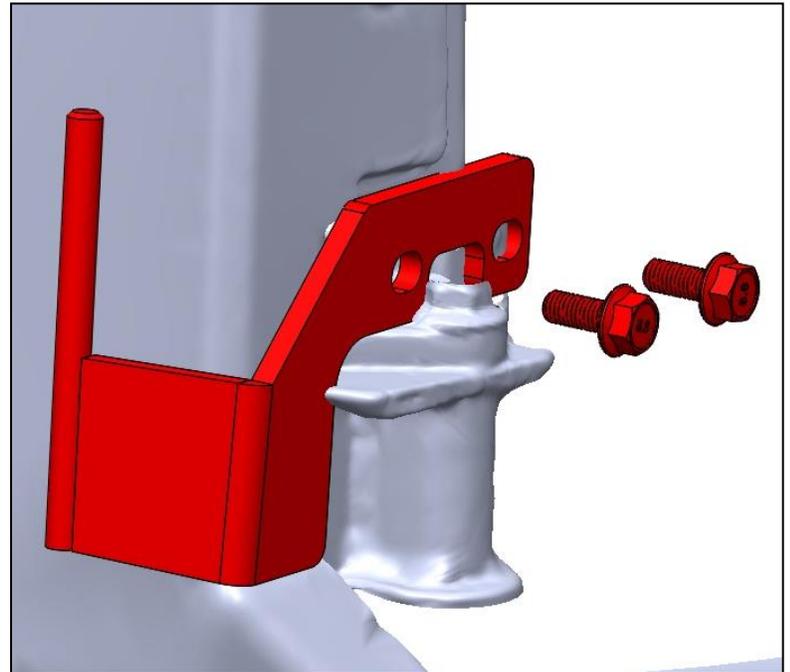
Location reference image



1. Locate the two threaded holes near the cup holder and install the striker bolt assembly using two M8x20 flange head bolts. **Do not fully tighten these yet as you will need to adjust this later.**

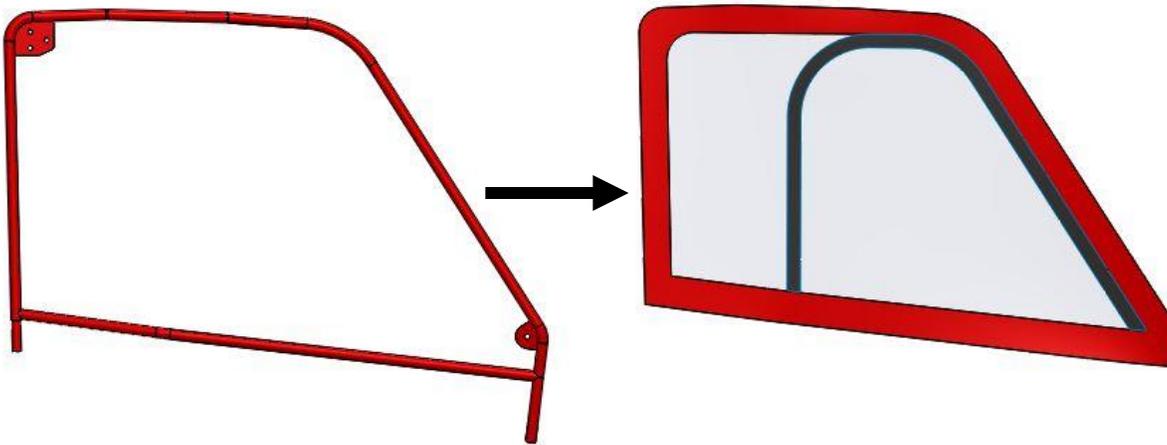


2. Slide the upper hinge backing plate into the bracket welded to the upper rear of the roll cage. While holding this in place, install the upper left hinge bracket with the bend facing OUT using two M8x20 flange head bolts. **Do not fully tighten at this time.**

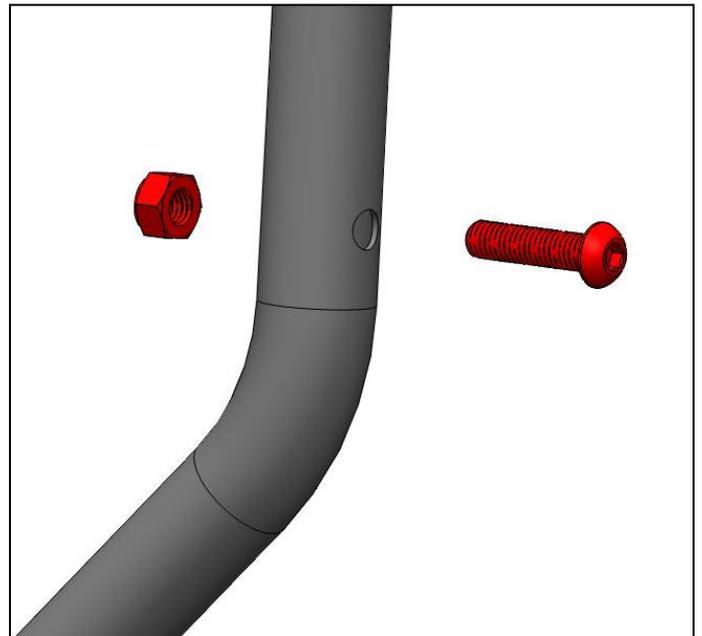
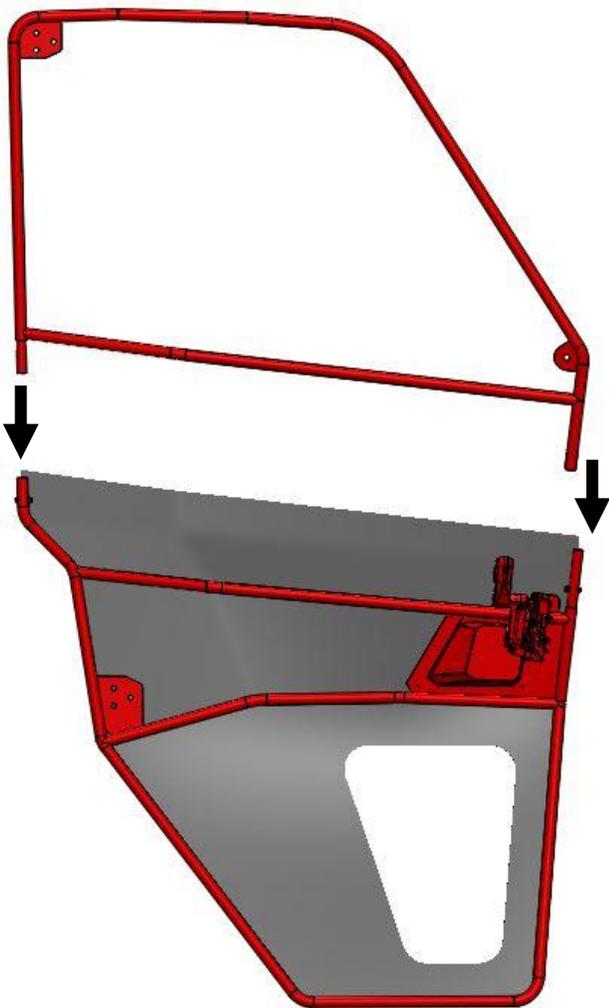


3. Lift the bed on the vehicle and locate the two threaded holes in the lower rear location shown in the location reference image. Install the lower left hinge bracket using two M8x20 flange head bolts. **Do not fully tighten at this time.**

Door Assembly:

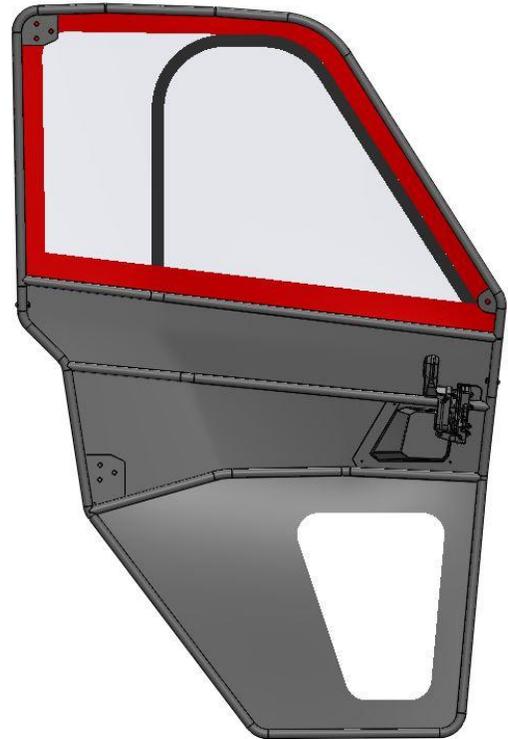


1. Begin door assembly by removing loosening the velcro flaps and removing the textile from the upper doors.



2. Slide the top door frame onto the bottom door frame. You will have to flex the bottom frame slightly to line up the tubes. Bolt in place front and rear using the 6mmx25 button head bolts and nuts. The bolt heads must be on the outside of the frame so the bolts don't rub through the textile.

Door Assembly:



3. Fold the top flap on the lower door textile over the top tube, pull tight, and fasten the velcro. At this point, loosen velcro flaps as needed to pull the textile tight and fit as well as you can. Keep re-adjusting until the textile is as taut and wrinkle free as you can make it.

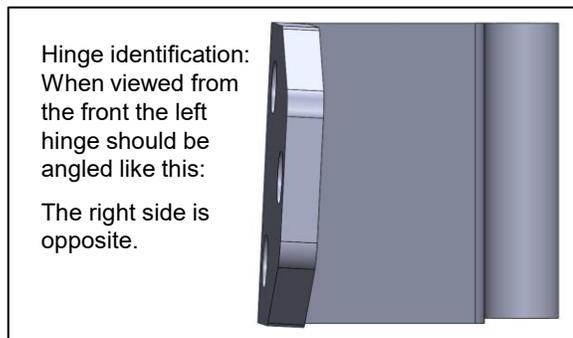
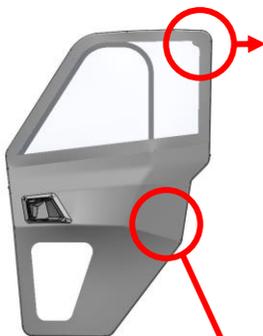
4. Re-install the top textile repeating the velcro flap adjustment. Continue until it is as taut and wrinkle free as you can make it.

Hinge Installation:

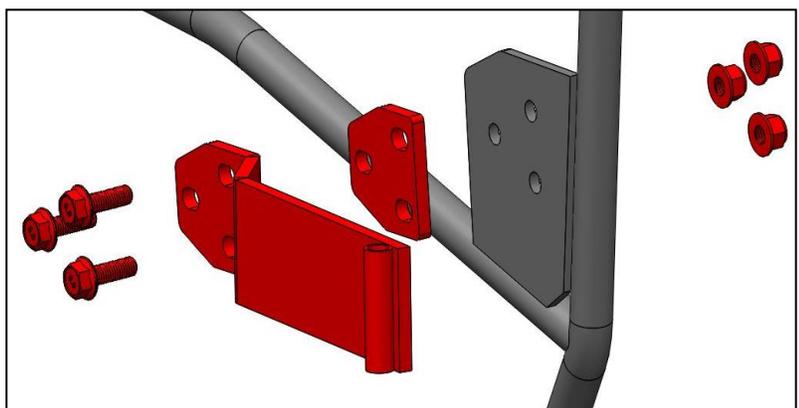
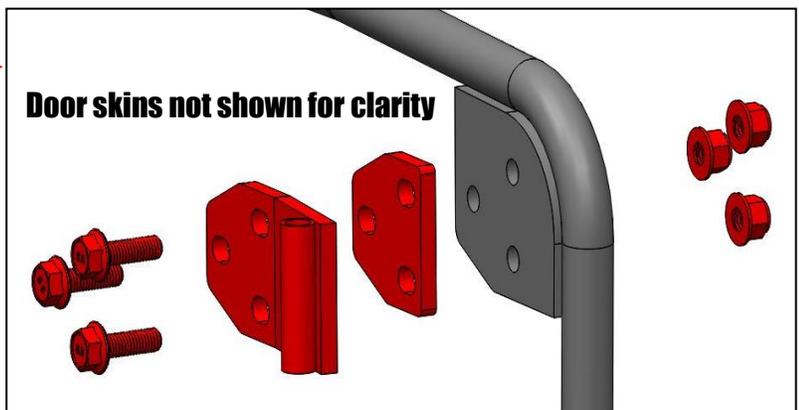


IMPORTANT:

Using the picture above, check the size of the provided door gasket. If you have the larger of the two, **DO NOT** install the door spacers. These are used only if you have the smaller profile gasket.

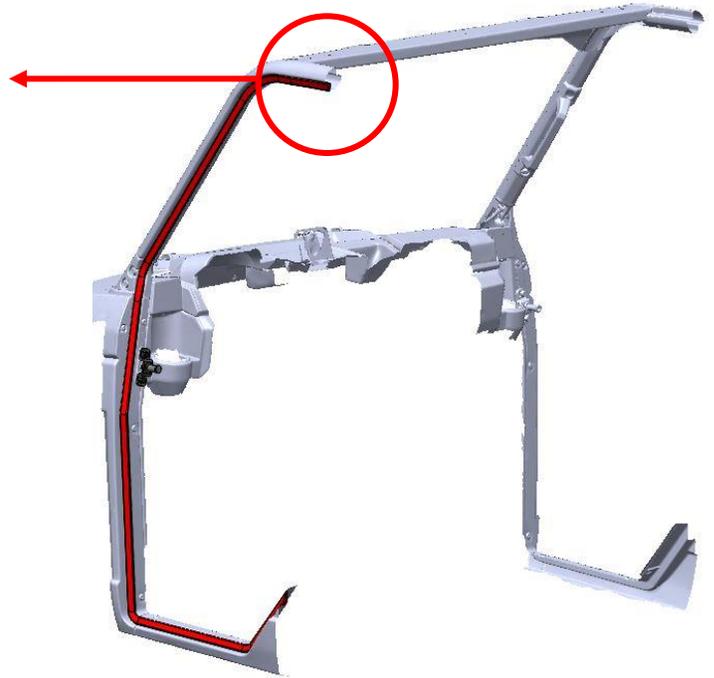
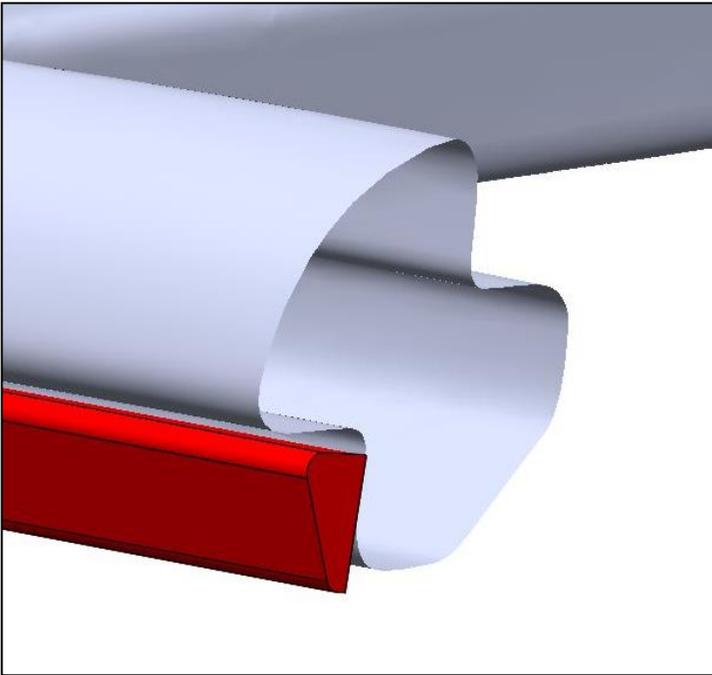


1. Once you are happy with the textile fit, locate the holes for the hinges. Using a sharp knife make a slit in the textiles at all six locations for the bolts to pass through. Bolt the hinges and spacers on as shown using the M8x30 flange head bolts and nuts. **Do not fully tighten at this time.**

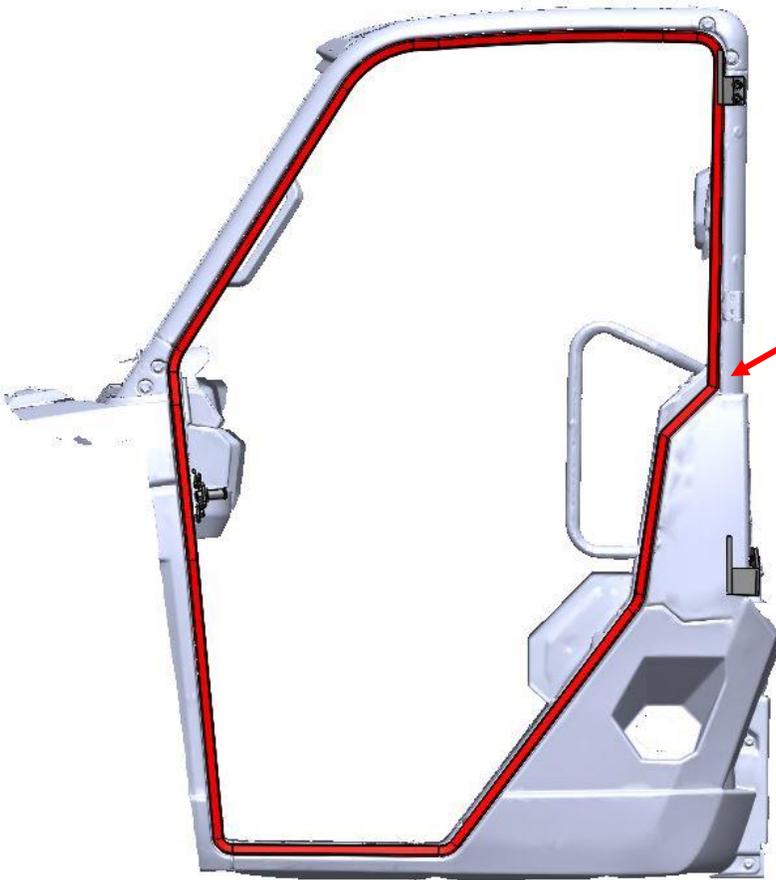


Weatherstrip Installation:

IMPORTANT! Clean weatherstrip mounting surface thoroughly with rubbing alcohol to ensure good tape adhesion.



1. Make sure gasket is oriented as shown with the large part of the weatherstrip facing away from the door.



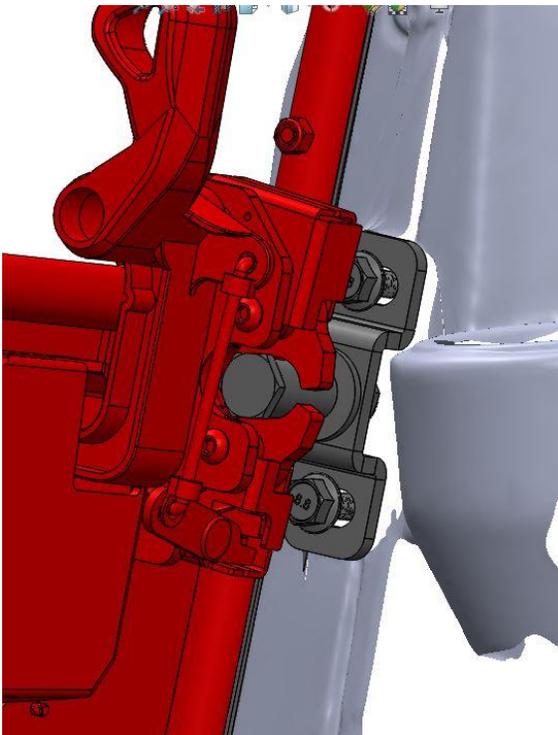
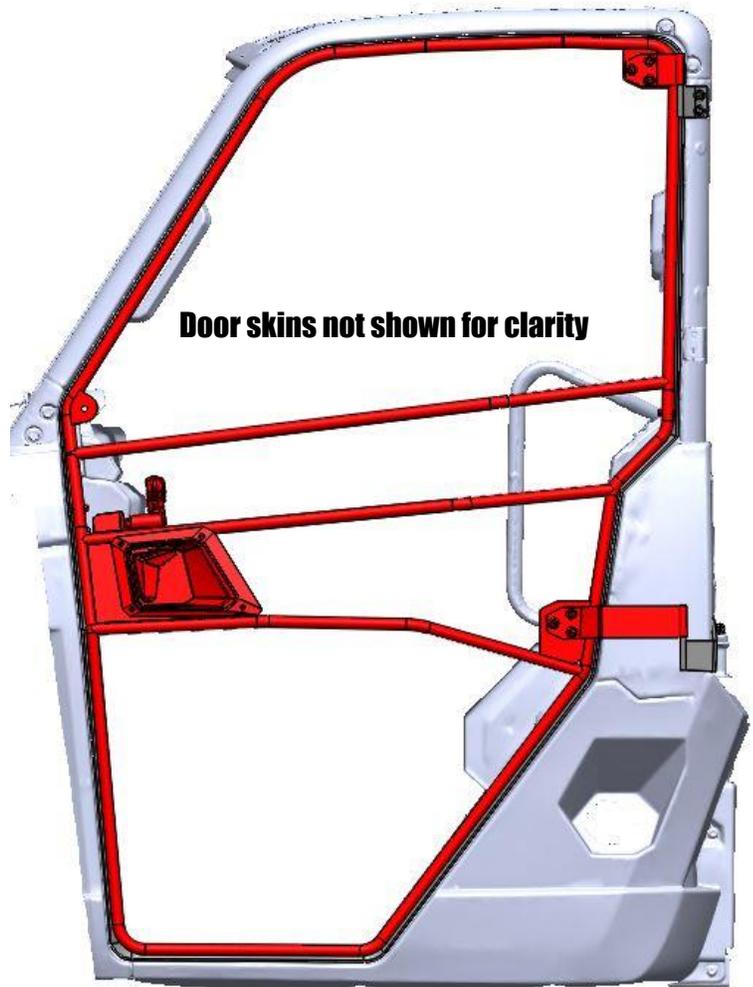
Start and end weatherstrip here.

2. Make After cleaning mounting surface and making sure gasket is oriented correctly, peel backing from adhesive a little at a time and **GENTLY press into place every few inches**. Try not to stretch the gasket as you go. Go around the entire door opening until you reach the starting point, then use a pair of scissors or sharp knife to trim the end. Because you only lightly pressed it down every few inches you will be able to reposition it if needed. Once you are satisfied with the fit press the adhesive down firmly along its entire length.

Door Installation and Adjustment:

1. Mount the door: Slide door onto previously installed hinge mounts. Because everything is still loose it may be necessary to wiggle the door a bit to get it to slide all the way onto the hinge pins. Close and latch the door gently.

2. Adjust the door position: Move the door around until the gap is even all the way around the door. Snug the striker bolt mount bolts down or have somebody help hold the door in this position. Do not worry how tightly the door is closed at this point. **Tighten all hinge bolts.**



3. Adjust how tightly the door closes: Pull the outside handle and the door should release and open. Loosen the striker bolt mount bolts and pull the mount as far out as it will go. Snug the bolts back down. The rotary latch in the door mechanism has two positions as it closes over the striker bolt. Gently close the door and push it until you hear it click twice. Now loosen the striker bolt mounting plate bolts and push the door until it fully compresses the gasket. Tighten the striker bolt mounting plate bolts again while holding the door in this position. Open the door and shut it again to verify that you can close the door without having to slam it hard and that the latch has clicked twice and closed completely. Sit in the cab and check for light coming between the door and gasket. Due to production tolerances the most likely place it will not seal completely is the upper front corner. If you find this to be the case the tubular frame can be bent easily. You can stand between the cab and open door, and while holding the latch area, pull the upper front corner slightly. Repeat steps as necessary until the door fits perfectly.

6. Installing Mirrors with Soft Doors (Opt.)

Driver's side shown. Repeat for Passenger's side.



1. Locate the mirror mounting bracket on the inside of the door frame. Mark the location of the hole with a punch so that it can be seen on the outside of the door textile.



2. Using a sharp razor or utility knife, cut the textile so the mirror mounting bolt can pass through.



3. Pass the bolt through the mounting bracket and thread into the mirror and tighten (DO NOT OVER TIGHTEN).

APPENDIX

Item #	Part#	Description
	54-SW-19209	Hardware kit without gaskets
A	54-SW-90742	Upper textile Driver side
A	54-SW-90743	Upper textile Passenger side
B	54-SW-90744	Lower textile Driver side
B	54-SW-90745	Lower textile Passenger side
3	54-SW-90746	STRIKER BOLT BRACKET 06024
3	54-R4-90-441-10	STRIKER FOR 06024 AND 06027 DOOR
3	54-SW-90747	Striker bolt
4	54-SW-90748	Upper hinge plate
5	54-SW-90284	upper backing plate
6	54-SW-90749	Upper hinge mount Driver side
7	54-SW-90750	Upper hinge mount Passenger side
11	54-SW-90751	Lower hinge plate Driver side
12	54-SW-90752	Lower hinge plate passenger side
13	54-SW-90753	Lower hinge mount Driver side
14	54-SW-90754	Lower hinge mount Passenger side
15	54-SW-90755	Door spacer
16	54-SW-90294	Self adhesive door bulb gasket 168"
8	54-SW-90756	FLANGE HEAD CAP SCREW, M8 X 30 ZINC PLATED
9	54-SW-90757	M8x20 Flange bolt
17	54-SW-90112	M6x25mm button head bolt
18	54-90040	M6 Lock nut
C	54-SW-90758	Upper door frame Driver side
C	54-SW-90759	Upper door frame Passenger side
D	54-SW-90760	Lower door frame driver side
D	54-SW-90761	Lower door frame Passenger side
	54-SW-90762	Rotary latch Driver side
	54-SW-90763	Rotary latch Passenger side
	54-R4-0-43922-1	Lock Rod clip for 06024/ 06027
	54-90122R	Lock Rod 06024 06027
	54-sw-90947	drivers side door pocket 06024
	54-sw-90948	Passenger side door pocket 06024
	54-SW-90954	Drivers Door Handle
	54-SW-90955	Passenger Door Handle

